



Indications for use (general):

Thermoforming Sheet Materials and Accessories are indicated for the fabrication of orthodontic and dental appliances.

Intended Use:

Erkolign is thermoformed to fabricate intra-oral appliances such as occlusal splints, protection splints against bruxism, stabilization splints, correction splints (aligners), retainers.

Contraindications:

- Before use on patients with a history of allergic reactions to plastics it has to be clarified that there is no specific allergic reaction on Erkolign (PP).

 **Warning:**

- Use strictly limited for the fabrication of orthodontic and dental appliances.
- The use is subject to the responsibility of a therapist.
- For prescription use only.
- Allergic reactions are unlikely but possible.
- Improper manufacturing of the plastic appliance may cause the appliance to crack/break, resulting in sharp edges, loose pieces and possible aspiration of pieces.

Precautions:

- Erkolign is not recommended for other dental appliances than as described above under intended use.
- Single use only.
- Pay attention to the storage instructions.

 (manufacturer)

Erkodent Erich Kopp GmbH • Siemensstraße 3 • 72285 Pfalzgrafenweiler, Germany
Tel. + 49 (0) 74 45/85 01-0 • Fax + 49 (0) 74 45/85 01-15 • info@erkodent.com • www.erkodent.com

EN ISO • 13485:2016 • ISO 9001:2015

Instruction for use: **Erkolign** transparent

Chemical characteristics:

PP, polypropylene • Insulating foil: PE, polyethylene. Harmless to health. Thermoplast with tested biocompatibility. Insoluble in water, inactive, harmless to ground water.



Disposal/Recycling: General recycling for plastic if available, otherwise general waste.

Material informations:

Transparent, extremely resistant, break-stable foil. Does not bond to acrylate.

Availabilities: Thicknesses 1.0 mm and 2.0 mm, 120 and 125 mm round and 125x125 mm square.

Please refer to the Erkodent Material Card, Catalogue, Thermoforming Technique Brochure or to www.erkodent.com

Technical data:

Density, 0.90 g/cm ²	Water absorption, 0.1 %	Tensile strength, 30 N/mm ²	Flexional strength, -
Impact strength, 650 kJ/m ²	Notch impact, -	Yield stress, 20 MPa	Elongation at break, 500 %
E-modulus, 950 N/mm ²	Hardness, Shore D 70	Ball indent. hardness, 47 N/mm ²	Vicat softening point, 134 °C
Temp. resistance, 105 °C	Glass trans. temp., 170 °C	Shrinkage (intended use), < 2.0 %	

Plastification and working instructions: (only Erkodent thermoforming units)

Always place the sheet in the devices in such a way that the spacer/insulating foil is pointing towards the model. Please refer to the Erkodent unit instructions for a step-by-step thermoforming process. Sheet data such as heating time or thermoforming temperature are integrated in the internal data base of the thermoforming unit. Please select sheet type and thickness (e. g. Erkolign 2.0 mm) and follow the working steps indicated by the unit or by the unit instructions. (Erkoform-RVE/-3 and Erkopress ES 200 E units: sheet data in the accompanying unit documents).

For units without control: Test softness of foil with an instrument.

If permanent impressions result, thermoform, see picture.



Finishing: (see brochure thermoforming technique)

Adjustment is possible (2.0 mm) with the Occluform (-3).

Recommended finishing set Quick 3 (110 830), also scissors (1.0 mm).

The spacer foil will be taken off only after thermoforming and finishing.



Cleaning:

TOP ↑ **Oxydens** cleansing tablets



OK →

